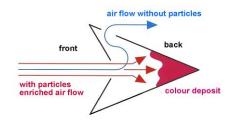




FUNCTION OF THE AEREM FILTERS

Filtering is not necessary only separation of mobile colour particles by an air flow with the help of one row from ever more finely becoming mesh seven. The AEREM FILTER functions after another principle: CENTRIFUGAL FORCE SEPARATION



During the passage by the filter the air flow enriched with colour particles is exposed to several times extreme changes of direction. The particles become, depending upon their mass, from the air flow discharged.

ADVANTAGES OF THE CENTRIFUGAL FORCE SEPARATION

folding carton filters filter mats Kg/m²

1. No migration

As soon as the colour particles in the settling chamber settled, they are in a "dead end" outside of the air flow. This air flow can drag it along from there neither nor to "migration" move by the filter.

2. High colour storage capability

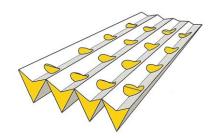
The settling chambers permit to the Aerem filter a 3 to 5 times larger filter capacity than a fleece filter. The way for the air flow remains freely although the filter with particles fills. With the fleece filter however usually develops a colour deposit at the surface, which clogs the filter fast. The filter limited into the depth not to enrich and thereby the filter storage capability.

The Aerem filter is however only then clogged if the settling chambers are completely determined with colour.

- → LONGER LIFE SPAN
- → LOWER COSTS
- → BETTER QUALITY





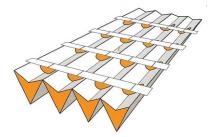


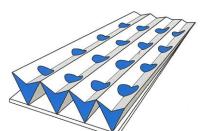
Drawing of the filter "AEREMFILTERS" The Original

2 layers of punched, folded and adhesive cardboard "strength", with excerpt limiter.

Drawing of the filter "AEREMFILTERS" HC

Improvement of the storage capability thanks of the caused paper volumes.



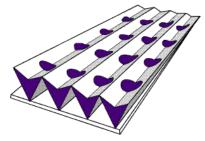


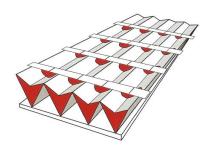
Drawing of the filter "AEREMFILTERS" HE

Improvement of the degree of separation thanks of a caused layer polyester.



Improvement of the degree of separation thanks of a layer glass fiber mats.



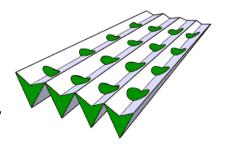


Drawing of the filter "AEREMFILTERS" HP

Combination of the achievements HC and HE.

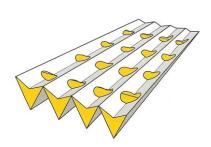
Drawing of the filter "Starter"

2 layers of punched, folded and adhesiv "strength", with excerpt limiter.





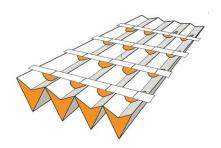


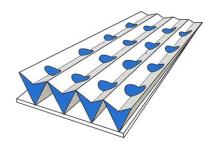


"AEREMFILTERS" The Original							
Hight 75 cm 90 cm 90 cm 100 cm Effective part 10 m² 8,35 m² * 10 m² 10 m²							
brown	AF711	AF811	AF911	AF111			
white	AF713	AF813	AF913	AF113			
Number of filters / pallet	60	60	60	60			

^{* 8,35} m² = 10 sqyd

"AEREMFILTERS" HC					
Hight 75 cm 90 cm 100 cm Effective part 8 m² 8 m² 8 m²					
white	AF1338				
Number of filters / pallet	60	60	60		

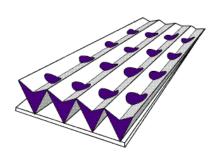




"AEREMFILTERS" HE							
Hight Effective part							
brown	AF721	AF921	AF121				
white	AF723 AF923 AF123						
Number of filters / pallet 60		60	60				

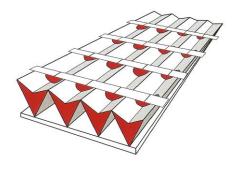


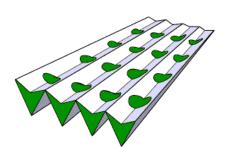




"AEREMFILTERS" HH						
Hight 75 cm 90 cm 100 cm Effective part 8 m² 8 m² 8 m²						
white	AF753	AF953	AF153			
Number of filters / pallet	52	52	52			

"AEREMFILTERS" HP						
Hight 75 cm 90 cm 100 cm Effective part 8 m² 8 m² 8 m²						
white	AF743	AF943	AF143			
Number of filters / pallet	60	60	60			





"Starter"							
Hight 75 cm 90 cm 90 cm 100 cm Effective part 10 m² 8,35 m² * 10 m² 10 m²							
brown	AF701	AF801	AF901	AF101			
white	AF703	AF803	AF903	AF103			
Number of filters / pallet	60	60	60	60			

 $^{*8,35 \}text{ m}^2 = 10 \text{ sqyd}$





	<u>The</u> <u>Original</u>	<u>HC</u>	<u>HE</u>	<u>HH</u>	<u>HP</u>	<u>Starter</u>
Storage capability up to	18 kg/m² **	28 kg/m² **	20 kg/m² **	22 kg/m² **	29 kg/m² **	18 kg/m² **
Degree of seperation up to	98,1% **	98,3% **	99,21% **	99% **	99,3% **	98,1% **
Recommended air flow speed	0,25 to 1 m/s					
Difference of pressure						
0,25 m/s 0,5 m/s 0,75 m/s 1 m/s	8 pa 20 pa 30 pa 40 pa	8 pa 21 pa 32 pa 42 pa	8 pa 21 pa 32 pa 42 pa	8 pa 20 pa 30 pa 40 pa	8 pa 21 pa 32 pa 42 pa	8 pa 20 pa 30 pa 40 pa
Max. recommended final difference of pressure	·	·	128 pa (possik		·	

^{**} in accordance with the applied colour









Efficiency comparison

Paint type Filter	Laquer	High Solid	Polyester Bi Component
The Original	Storage capability 10 kg/m²	Storage capability 15 kg/m²	Storage capability 18 kg/m²
	Degree of seperation 90%	Degree of seperation 97%	Degree of seperation 98,5%
HC	Storage capability 13 kg/m²	Storage capability 20 kg/m²	Storage capability 28 kg/m²
	Degree of seperation 91%	Degree of seperation 97,5%	Degree of seperation 98,8%
HE Fran	Storage capability 9 kg/m²	Storage capability 15 kg/m²	Storage capability 20 kg/m²
	Degree of seperation 97%	Degree of seperation 98,5%	Degree of seperation 99,2%
<u>HH</u>	Storage capability 11 kg/m²	Storage capability 17 kg/m²	Storage capability 22 kg/m²
	Degree of seperation 95%	Degree of seperation 98%	Degree of seperation 99%
HP SHOO	Storage capability 16 kg/m²	Storage capability 21 kg/m²	Storage capability 29 kg/m²
	Degree of seperation 97,2%	Degree of seperation 98,6%	Degree of seperation 99,3%
Starter	Storage capability 10 kg/m²	Storage capability 15 kg/m²	Storage capability 18 kg/m²
	Degree of seperation 90%	Degree of seperation 97%	Degree of seperation 98,5%

These achievements are indicated only as comparison, they can change in accordance with the use conditions and the paint type.

updated on: September 2023